

Project Requirements

POWER PISTON : C068408 Revision A

G&M Code Program

- Use of indexable carbide inserts & holders
 - Rough O.D. Turn
 - Finish O.D. Turn
 - Grooving
 - Cut-Off
 - Bar Pull
- Part Flip
 - Centerline operations
 - Boring
- Use of bolt-on holders and I.D. tooling
- Application of bar pulling stock for production run
- Complete setup sheet & instructions
- Safe operation & procedures
- Proper equipment maintenance
- Maintain work area

Inspection Plan

- Complete inspection plan utilizing DISCUS Basic
- GD&T worksheets and inspection results

Quantity

- The order is for 15 POWER PISTONS. The customer has shipped enough certified stock to produce 25 parts, allowing 10 for setup.

Item	Category	Grade
G&M Code Program	Project Documentation	
Inspection Plan	Project Documentation	
POWER PISTON Ship Quantity: 15 or more = A Ship Quantity: 14 - 12 = B Ship Quantity: 11 - 9 = C Ship Quantity: 7 - 5 = D Ship Quantity: 4 - 0 = F	Project	