

Introduction to Precision Metals Manufacturing
PMM 223

Carbide Insert Identification
(Type Written Responses Only)

On a separate sheet, describe what each of the following ISO characters represent:

**P
M
K**

**N
S
H**

On a separate sheet, describe what each of the following characters represents:

**○
●
○**

On a separate sheet, provide a thorough description of each of the following Sandvik carbide insert grades and the material(s) they are intended to machine:

4015	1025
4025	2015
4125	

On a separate sheet provide a thorough description of each of the following Sandvik carbide inserts and their intended application:

CNMG 432-WM	N123G2-0300-0002-CM
CNMG 432-PM	VNMG 432-WM
CNMG 432-WM	WNMG 431-WF
R123G2-0300-0502-CM	WNMG 432-WF
WNMG 432-WM	
RCMT 08 03 M0	