

CNMG 12 04 08-WM 4015

CNMG 432-WM 4015

CoroKey®

ISO

P **M** **K** **N** **S** **H**

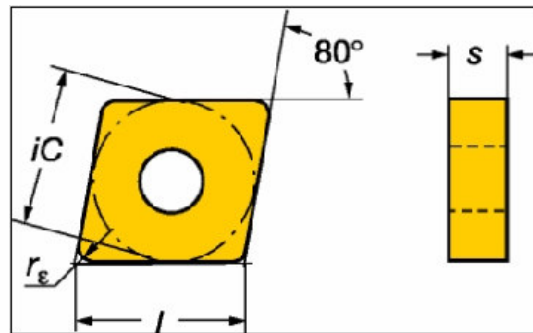
P

$a_p = 3 \text{ mm (0.5-5)}$
 $0.118 \text{ in doc (0.02-0.197)}$

M

$f_n = 0.3 \text{ mm/r (0.15-0.6)}$
 $0.012 \text{ in/r (0.006-0.024)}$

$V_c = 395 \text{ m/min (490-290)}$
 $1300 \text{ sfm (1610-950)}$



Parameter	Value
Weight	0.0201
Insert_Size	12
l	0.4724
s	0.1875
iC	0.5
re	0.0315

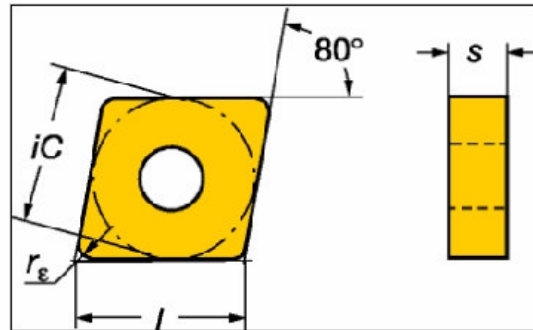
CNMG 12 04 08-PM 4025
CNMG 432-PM 4025

ISO
P M K N S H

P $a_p = 3 \text{ mm (0.5-5.5)}$
 $0.118 \text{ in doc (0.02-0.217)}$

M $f_n = 0.3 \text{ mm/r (0.15-0.5)}$
 $0.012 \text{ in/r (0.006-0.02)}$

 $V_c = 330 \text{ m/min (405-265)}$
 $1075 \text{ sfm (1330-860)}$



Parameter	Value
Weight	0.0203
Insert_Size	12
l	0.4724
s	0.1875
iC	0.5
re	0.0315

CNMG 12 04 08-WM 4015
CNMG 432-WM 4015

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ISO

P M K N S H

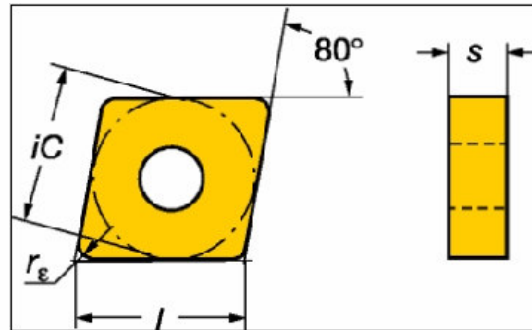
P

$a_p = 3 \text{ mm (0.5-5)}$
 $0.118 \text{ in doc (0.02-0.197)}$

M

$f_n = 0.3 \text{ mm/r (0.15-0.6)}$
 $0.012 \text{ in/r (0.006-0.024)}$

$V_c = 395 \text{ m/min (490-290)}$
 $1300 \text{ sfm (1610-950)}$



Parameter	Value
Weight	0.0201
Insert_Size	12
l	0.4724
s	0.1875
iC	0.5
re	0.0315

R123G2-0300-0502-CM 4125
R123G2-0300-0502-CM 4125

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ISO

P M K N S H

S

$F_{nx} = 0.11 \text{ mm/r (0.03-0.23)}$
 $0.004 \text{ in/r (0.001-0.009)}$

M

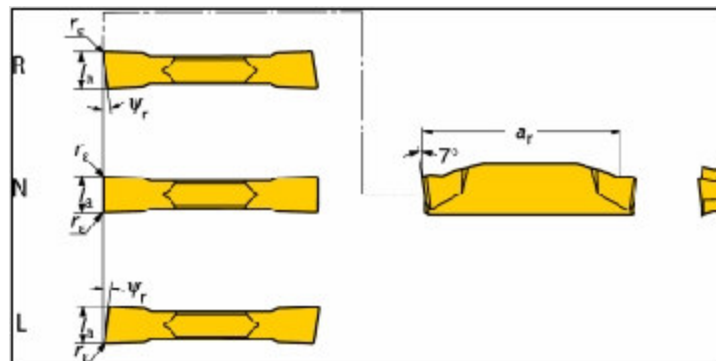
$V_c = 25 \text{ m/min (40-15)}$
 75 sfm (130-50)

K

$F_{nx} = 0.14 \text{ mm/r (0.05-0.23)}$
 $0.005 \text{ in/r (0.002-0.009)}$

M

$V_c = 85 \text{ m/min (135-55)}$
 $270 \text{ sfm (440-190)}$



Parameter	Value
Weight	0.0075
Seat_size	G
Insert_Size	G
a_{r_max}	0.7402
l_1	0.7815
l_a	0.1181
r_e	0.0079

N123G2-0300-0002-CM 4125
N123G2-0300-0002-CM 4125

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ISO

P M K N S H

S

$F_{rx} = 0.13 \text{ mm/r (0.04-0.25)}$
 $0.005 \text{ in/r (0.001-0.01)}$

M

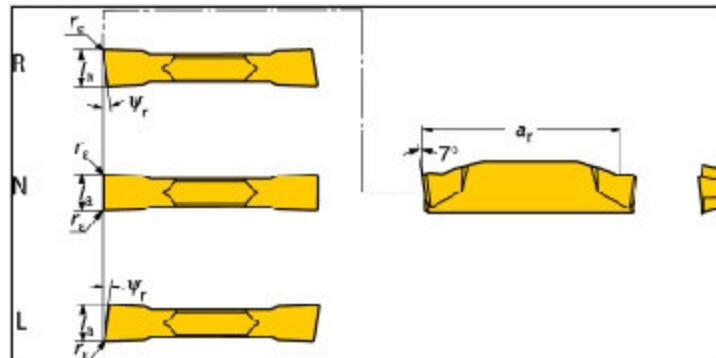
$V_c = 25 \text{ m/min (40-15)}$
 75 sfm (130-50)

K

$F_{rx} = 0.15 \text{ mm/r (0.06-0.25)}$
 $0.006 \text{ in/r (0.002-0.01)}$

M

$V_c = 85 \text{ m/min (135-55)}$
 $270 \text{ sfm (440-190)}$



Parameter	Value
Weight	0.0075
Seat_size	G
Insert_Size	G
ar_max	0.7441
l1	0.7776
la	0.1181
re	0.0079

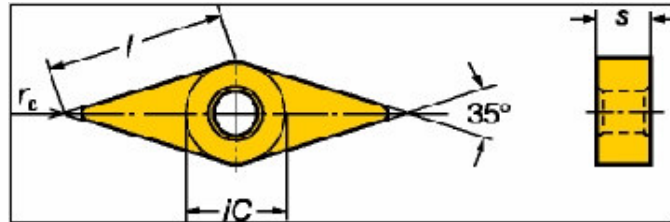
VNMG 22 04 08 4015
VNMG 432 4015

ISO
P M K N S H

P $a_p = 3 \text{ mm (1-4)}$
 $0.118 \text{ in doc (0.039-0.157)}$

M $f_n = 0.25 \text{ mm/r (0.18-0.3)}$
 $0.01 \text{ in/r (0.007-0.012)}$

$V_c = 425 \text{ m/min (470-395)}$
 $1390 \text{ sfm (1535-1300)}$



Parameter	Value
Weight	0.0375
Insert_Size	22
l	0.8661
s	0.1875
iC	0.5
r _e	0.0315

WNMG 08 04 04-WF 1025
WNMG 431-WF 1025

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ISO

P M K N S H

M

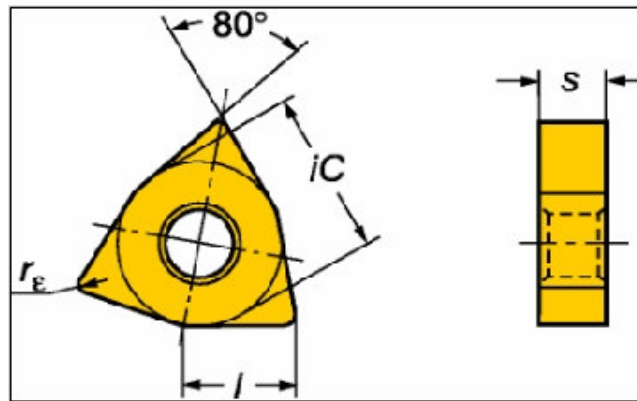
$a_p = 0.4 \text{ mm (0.25-3)}$
 $0.016 \text{ in doc (0.01-0.118)}$

F

$f_n = 0.15 \text{ mm/r (0.05-0.25)}$
 $0.006 \text{ in/r (0.002-0.01)}$



$V_c = 245 \text{ m/min (265-195)}$
 $810 \text{ sfm (870-635)}$



Parameter	Value
Weight	0.0214
Insert_Size	8
l	0.315
s	0.1875
iC	0.5
re	0.0157

WNMG 08 04 04-WF 2015
WNMG 431-WF 2015

CoroKey®

ISO

P M K N S H

M

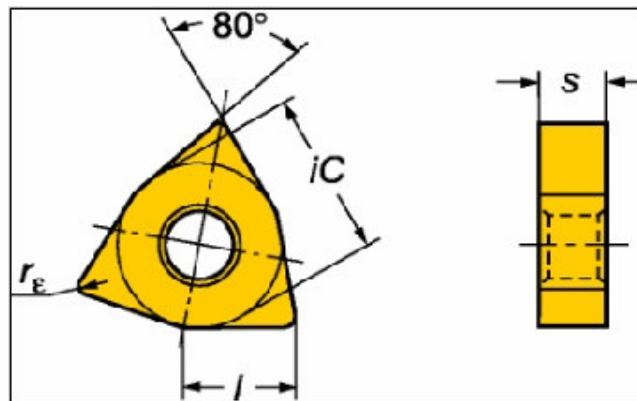
$a_p = 0.4 \text{ mm (0.25-3)}$
 $0.016 \text{ in doc (0.01-0.118)}$

F

$f_n = 0.15 \text{ mm/r (0.05-0.25)}$
 $0.006 \text{ in/r (0.002-0.01)}$



$V_c = 290 \text{ m/min (290-280)}$
 $955 \text{ sfm (960-925)}$



Parameter	Value
Weight	0.0214
Insert_Size	8
l	0.315
s	0.1875
iC	0.5
re	0.0157

WNMG 08 04 08-WF 1025
WNMG 432-WF 1025

CoroKey®

ISO

P M K N S H

M

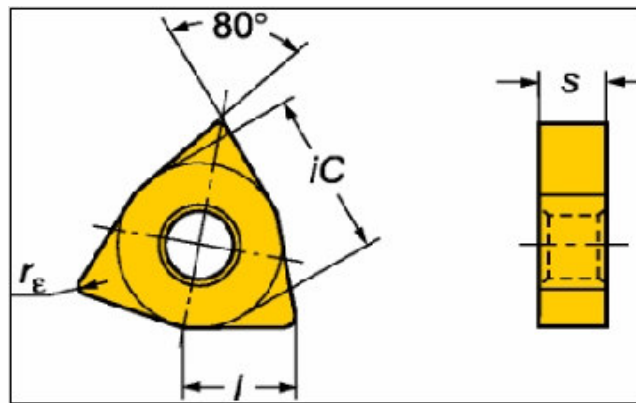
$a_p = 1 \text{ mm (0.25-4)}$
 $0.039 \text{ in doc (0.01-0.157)}$

F

$f_n = 0.3 \text{ mm/r (0.1-0.5)}$
 $0.012 \text{ in/r (0.004-0.02)}$

○

$V_c = 170 \text{ m/min (265-105)}$
 $560 \text{ sfm (870-345)}$



Parameter	Value
Weight	0.0214
Insert_Size	8
l	0.315
s	0.1875
iC	0.5
re	0.0315

WNMG 08 04 08-WM 2015

WNMG 432-WM 2015

CoroKey®

ISO

P M K N S H

M

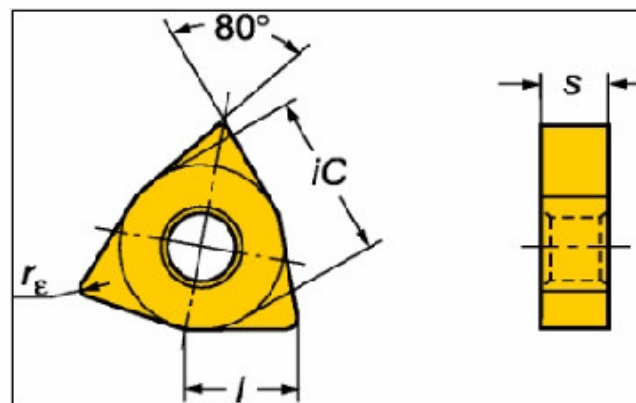
$a_p = 3 \text{ mm (0.5-5)}$
 $0.118 \text{ in doc (0.02-0.197)}$

M

$f_n = 0.3 \text{ mm/r (0.15-0.6)}$
 $0.012 \text{ in/r (0.006-0.024)}$

●

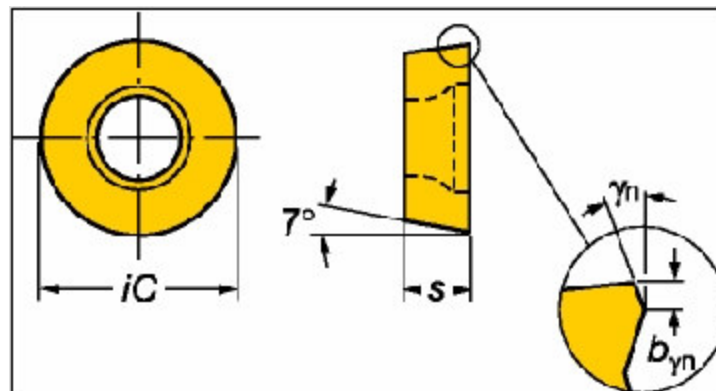
$V_c = 270 \text{ m/min (290-190)}$
 $880 \text{ sfm (960-625)}$



Parameter	Value
Weight	0.0214
Insert_Size	8
l	0.315
s	0.1875
iC	0.5
re	0.0315

RCMT 08 03 M0 4025
RCMT 08 03 M0 4025

ISO	
P M K N S H	
P	$a_p = 2 \text{ mm (0.8-3.2)}$ $0.079 \text{ in doc (0.031-0.126)}$
M	$f_n = 0.4 \text{ mm/r (0.08-0.8)}$ $0.016 \text{ in/r (0.003-0.031)}$
	$V_c = 375 \text{ m/min (0-0)}$ 1230 sfm (0-0)
M	$a_p = 2 \text{ mm (0.8-3.2)}$ $0.079 \text{ in doc (0.031-0.126)}$
M	$f_n = 0.4 \text{ mm/r (0.08-0.8)}$ $0.016 \text{ in/r (0.003-0.031)}$
	$V_c = 280 \text{ m/min (0-0)}$ 920 sfm (0-0)
K	$a_p = 2 \text{ mm (0.8-3.2)}$ $0.079 \text{ in doc (0.031-0.126)}$
M	$f_n = 0.4 \text{ mm/r (0.08-0.8)}$ $0.016 \text{ in/r (0.003-0.031)}$
	$V_c = 200 \text{ m/min (0-0)}$ 655 sfm (0-0)



Parameter	Value
Weight	0.0033
Insert_Size	8
I	
s	0.125
iC	0.315
re	0.1575