

## Project Requirements

### THERMAL SEAL PLUG : PMM-C-223-2 Revision A

#### **G&M Code Program**

- Use of indexable carbide inserts & holders
  - Rough O.D. Turn
  - Finish O.D. Turn
  - Grooving
  - Cut-Off
  - Bar Pull
- Part Flip
- Use of bolt-on holders and I.D. tooling
- Application of bar pulling stock for production run
- Complete setup sheet & instructions
- Safe operation & procedures
- Proper equipment maintenance
- Maintain work area

#### **Inspection Plan**

- Complete inspection plan utilizing DISCUS Basic
- GD&T worksheets and inspection results

#### **Quantity**

- The order is for 10 THERMAL SEAL PLUGS. The customer has shipped enough certified stock to produce 12 parts, allowing 2 for setup. The customer will pay "extra" if the setup pieces meet all print requirements.

Item	Category	Grade
G&M Code Program	Project Documentation	
Inspection Plan	Project Documentation	
THERMAL SEAL PLUG Ship Quantity: 12 = 110 Points Ship Quantity: 11 - 10 = A Ship Quantity: 9 - 7 = B Ship Quantity: 6 - 4 = C Ship Quantity: 3 - 1 = D Ship Quantity: 0 = F	Project	