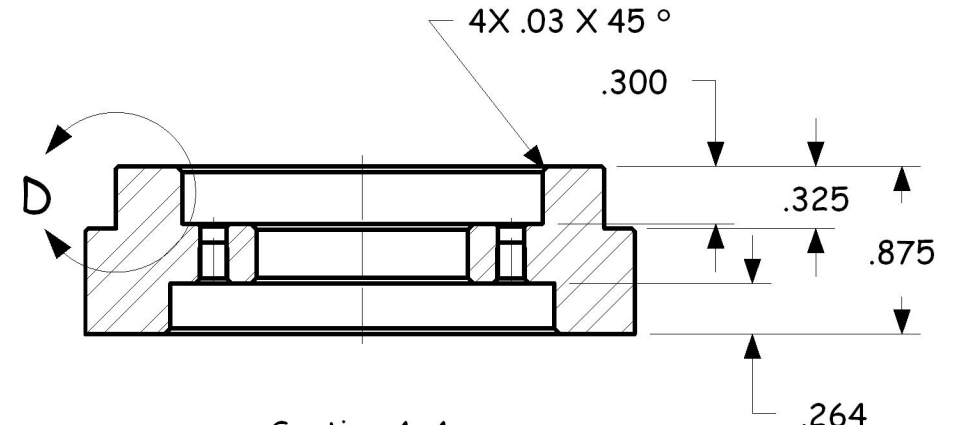
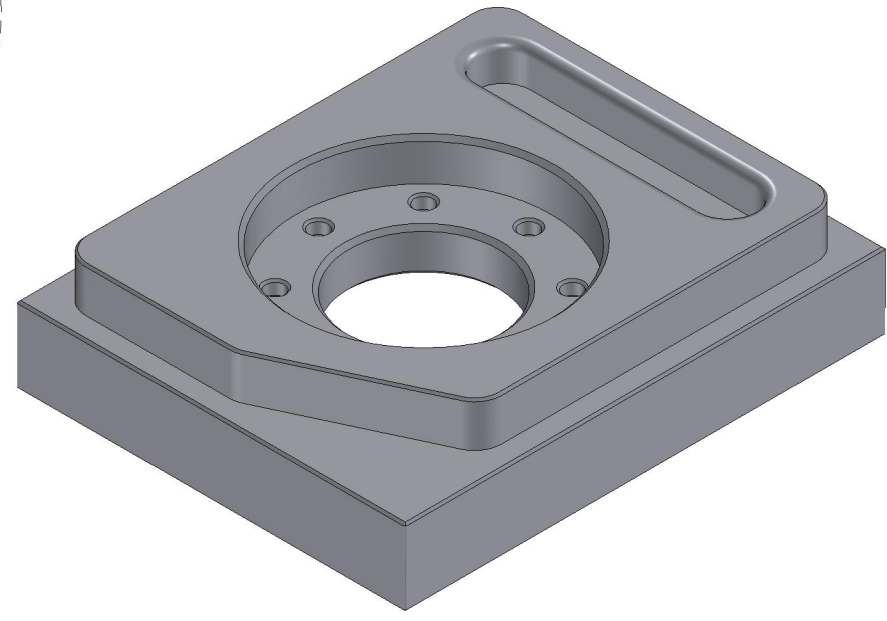
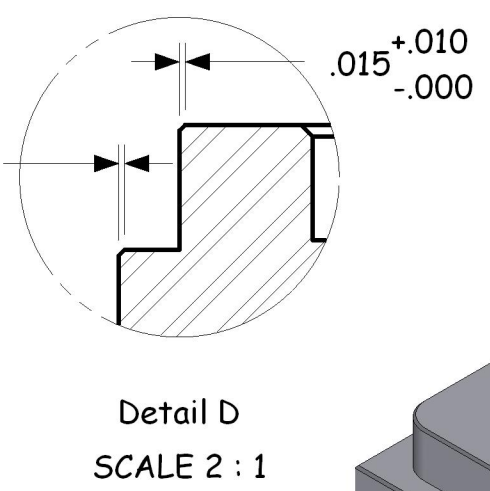
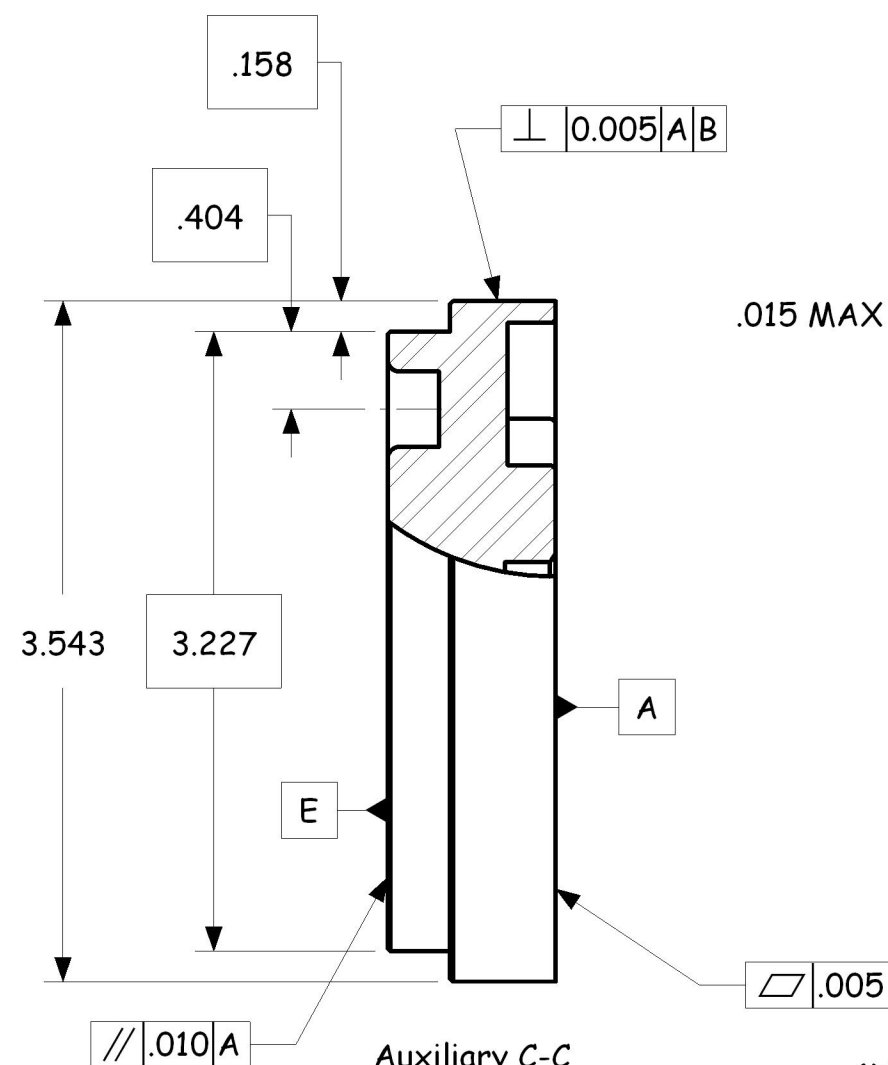
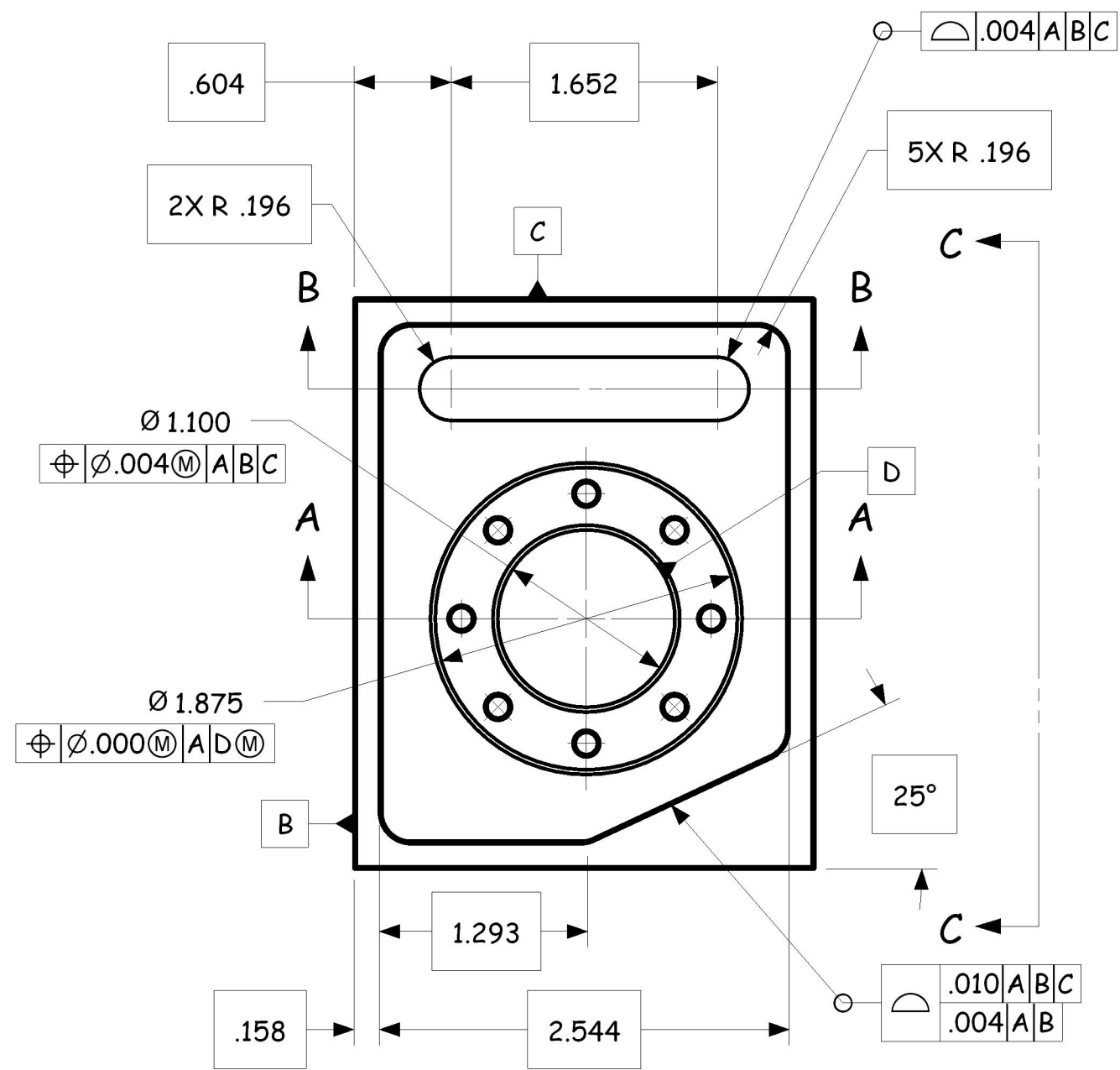
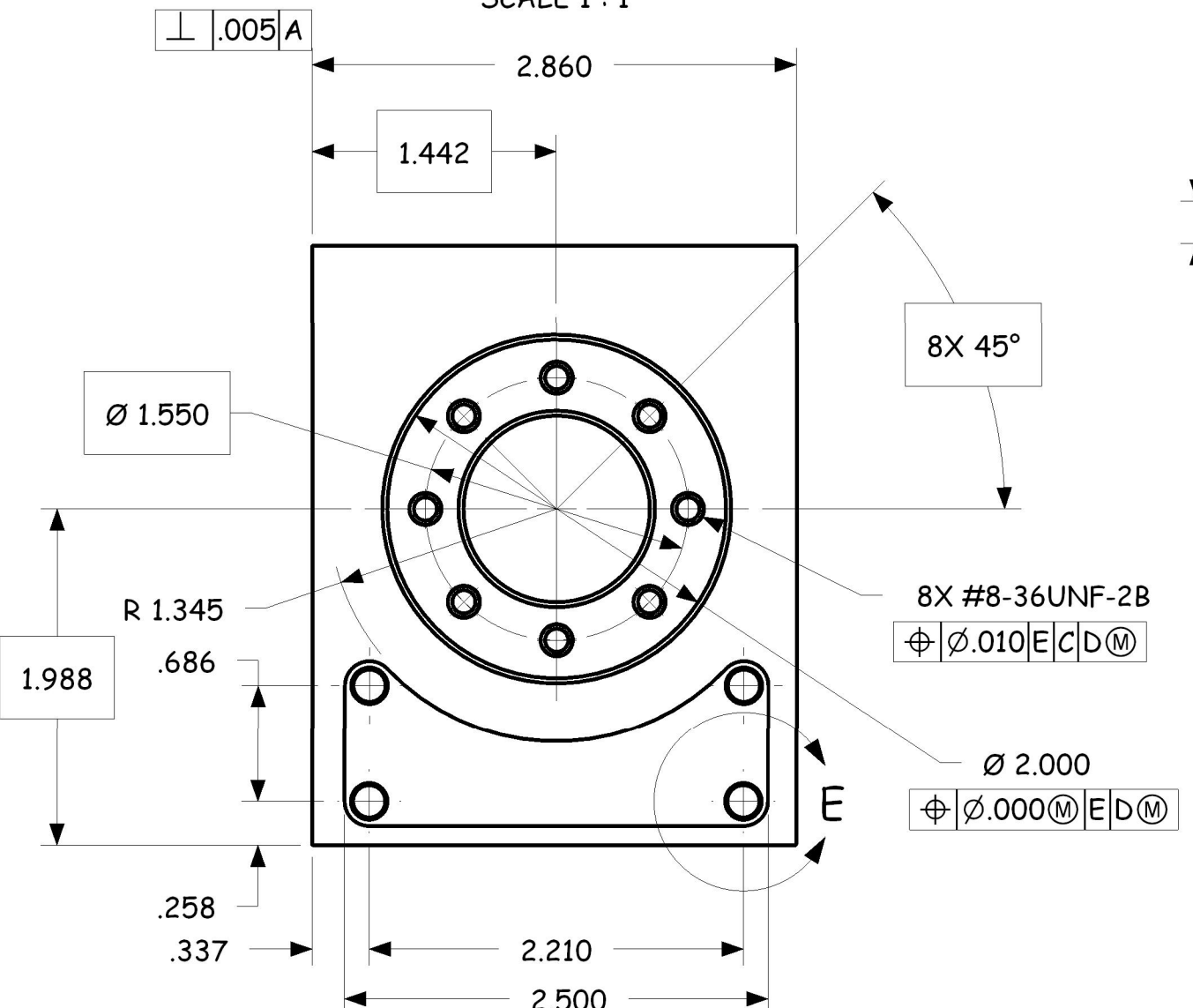
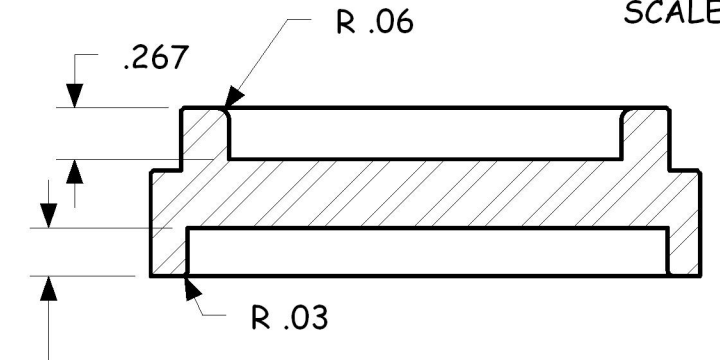
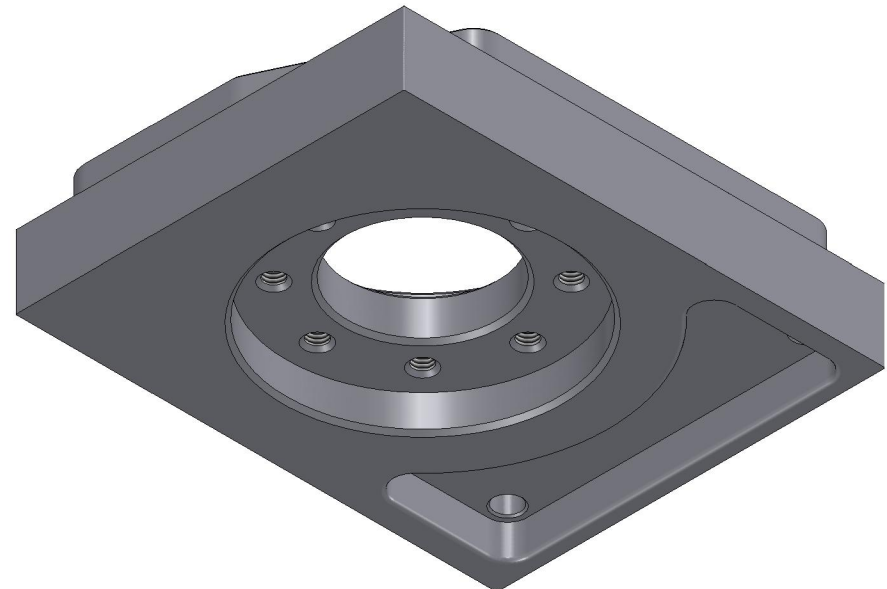
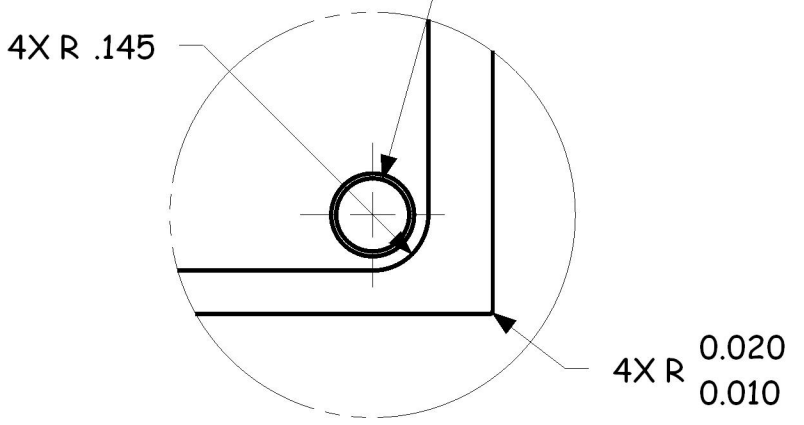


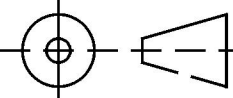
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
A	RELEASED FOR PRODUCTION	9/9/2008	D. Duplessis



4X Ø .190 X .25[▽]
STANDARD 118° DRILL ALLOWED
Ø .010 E B C



- NOTES:
1. MAKE FROM CAST GRAY IRON - ASTM CLASS 45.
 2. UNLESS OTHERWISE SPECIFIED BREAK ALL EDGES .005 - .020.
 3. UNLESS OTHERWISE SPECIFIED COUNTERSINK HOLES .015 - .030.

DRAWN: Dean Duplessis		DATE: 09/02/2008		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DIMENSION TOLERANCES ARE: .XX ±.010 .XXX ±.005 FRACTIONS ±1/64 ANGLES ±0.5°		Northern Maine Community College HAAS Technical Education Center					
APPROVED:		DATE:				TITLE STEP PLATE					
THIRD ANGLE PROJECTION						SIZE C		CAGE CODE DWG NO PMM-C-223-1		REV A	
BREAK ALL CORNERS AND SHARP EDGES SURFACE FINISH 63 INTERPRET PER ASME Y14.5M-1994						SCALE: FULL		SHEET: 1 OF 1			