

Job Planning

Drawing #

1. Study the print carefully.
2. List, in sequence, the operations required to machine each part.
3. List the cutting tools required and related speeds/feeds.
4. List the work holding devices required.
5. List the measuring tools required for inspection.

Machine Codes

H=Kalamzoo Horizontal Bandsaw
V=Wilton Vertical Bandsaw
D=Clausing 20" Drill Press
M=Clausing FV-1 Vertical Mill

L=Nardini 1440 Lathe
A=Dake Arbor Press
S=Fayscott Surface Grinder

Operation No.	Operation Description	Machine Code	Cutting Tools	Speed	Feed	Work Holding	Measuring Tools