

Job Planning

Drawing #

1. Study the print carefully.
2. List, in sequence, the operations required to machine each part.
3. List the cutting tools required and related speeds/feeds.
4. List the work holding devices required.
5. List the measuring tools required for inspection.

Machine Codes	L=Nardini 1440 Lathe
H=Kalamzoo Horizontal Bandsaw	A=Dake Arbor Press
V=Wilton Vertical Bandsaw	S=Fayscott Surface Grinder
D=Clausing 20" Drill Press	
M=Clausing FV-1 Vertical Mill	

Operation No.	Operation Description	Machine Code	Cutting Tools	Speed	Feed	Work Holding	Measuring Tools